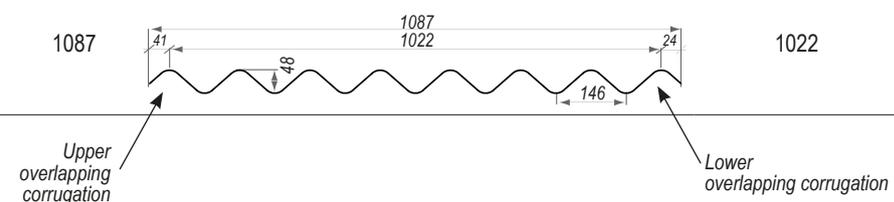


Profile BIG 6 - 146/48 FOR ROOFING

Product	Total width (mm)	Useful width (mm)	
		Overlapping : 1 wave	2 waves
BIG 6 - 146/48	1087	1022	876



Specifications

Ranges	ONDEX HR	ONDEX SOLLUX
Nominal thickness (mm)	1.1	0.9
Material	High resistance bi-stretched PVC	
Fire classification (EN 13501-1)	B s1 d0	
Colours	Crystal	
Suitable temperature range	-40°C to + 65°C	
Maximum roof length	20 m	
Bend radius	18 m	
Minimum slope	≥ 9 % or according to specific recommendations	
Maximum gap between purlins	1.5 m (see snow downloads and wind uploads table)	
Overlaps between sheets	200 mm (see drawing)	
Waterproofness seal	If necessary with a clear colour flexible butyl seal	

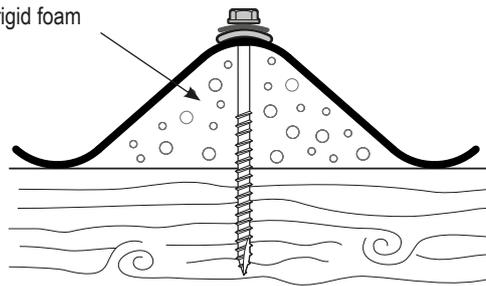
Cutting and drilling of sheets

Cutting tool	Standard (fine tooth saw)
Compulsory pre-drilling	Ø 10 mm / conical or centre drill used at medium speed (for a clean drilling)

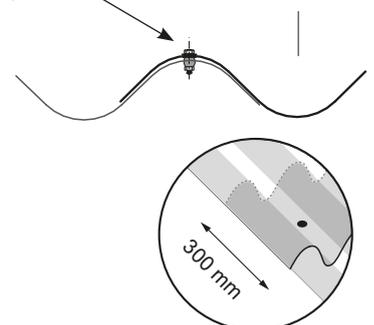
Fastening

- Self-drilling screw with Ø 25 washer, 6mm to 7mm diameter
- Length ≥ 100 mm for timber support
- Length : 75 mm for metal
- according to environment (corrosive atmosphere)

Profile in rigid foam

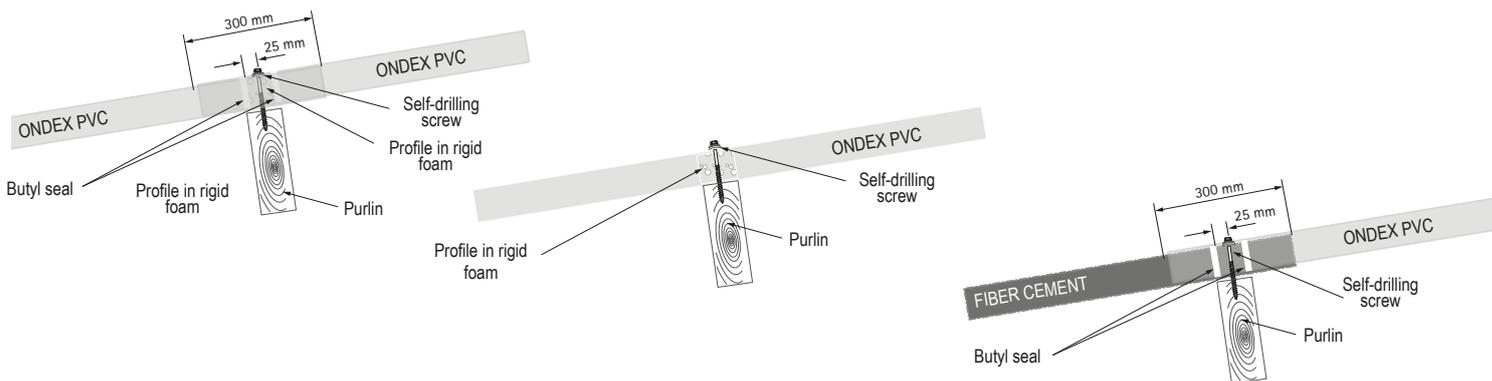
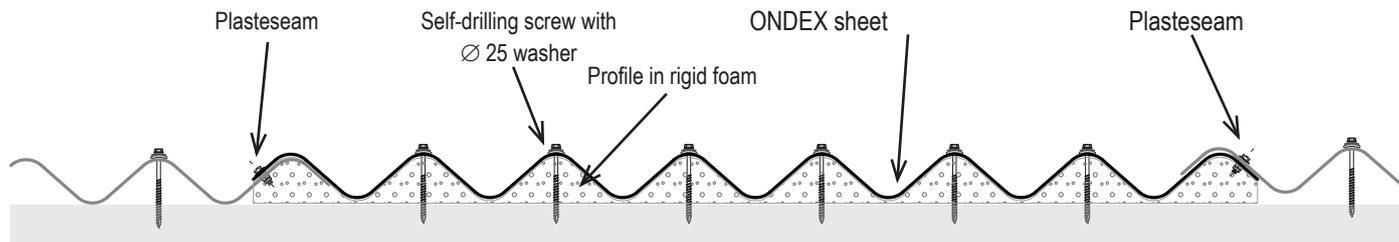


Recommended seaming with plasteseams for gap between purlins > 80 cm



Transversal overlapping 300 mm

ROOFING INSTALLATION IN ASSOCIATION WITH FIBER CEMENT or STEEL SHEET (lighting part)



i It is recommended to use a light coloured flexible butyl seal between 2 sheets to ensure a good waterproofness.

Recommended gap between purlins (m) - In accordance with the French regulations NV65

Snow		Downward loads snow pressure (daN/m ²)								1/100 ^e	
Range	Supports nb	40		60		80		100		120	
		2	3	2	3	2	3	2	3	2	3
HR		1.50	1.60	1.40	1.60	1.20	1.50	1.10	1.40	1.10	1.30
SOLLUX		1.40	1.50	1.30	1.50	1.10	1.40	1.00	1.30	0.90	1.20

Wind		Upward loads winds depression (daN/m ²)								1/50 ^e	
Range	Supports nb	40		60		80		100		120	
		2	3	2	3	2	3	2	3	2	3
HR		1.50	1.60	1.40	1.50	1.30	1.40	1.20	1.30	1.10	1.20
SOLLUX		1.40	1.50	1.30	1.40	1.20	1.30	1.10	1.20	1.00	1.10

CAUTION
 → FOR COUNTRIES OTHER THAN FRANCE: check the admissible loads according to the calculated spans and applicable regulatory standards in the country in which the building will be constructed.
 → This synoptic data sheet is not intended to replace a more technical documentation or technical certification with installing instructions. For further information, please contact our technical support on +33 3 80 46 80 52 or our sales manager.

<p>Do not use with insulating materials</p>	<p>Protect the sheets from sunlight, wind and rain with an opaque white polyethylene tarpaulin during storage and throughout the installation</p>	<p>Identify the UV protected side(s)* - 1 or 2 sides</p>	<p>Supports and overlapping with other dark sheets must be painted in white. This prevents overheating</p>	<p>Do not step directly on the sheets</p>
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